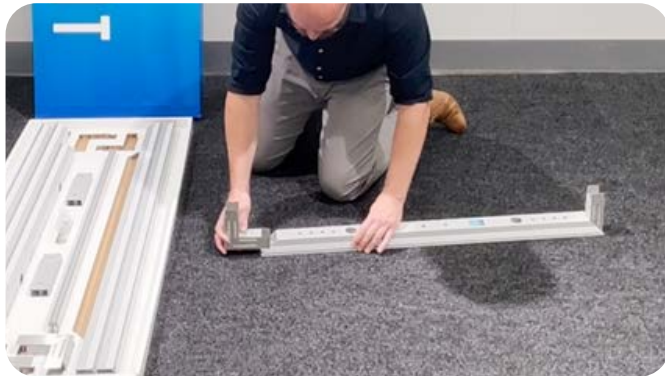


## Exhibit Exhibition Stand Arch



Scan our QR code to view assembly video

The arch will be supplied in individual boxes with each section laid out.



### Step 1

To create the end arch panel, take the first cross bar and attach both the corner connectors by sliding into the frame and stopping once the push pin clicks into place.



### Step 2

Insert an upright section onto the left & right connector. Push the uprights down until the push pin clicks through the hole in the upright.



### Step 3

Select the bracing bar and slot into the accessory fitting slots on both uprights, at the same level.



### Step 4

Once both ends are in the accessory fitting slots, turn the bracing bar towards you to lock in place.

**Repeat steps 1-4 with the remaining cross bar, uprights and bracing bar.**

**Once completed, you'll have x2 half panels.**



### Step 5

You'll be left with 2 straight connectors. Take 1 half of the frame and push the connector until the push pin clicks through the hole in the upright frame section.



### Step 6

Use your foot to steady the bottom section and lift the top section to slot onto the straight connectors. The push pin will click into place.



### Step 7

Place the panel on top of the foot, positioning the foot in the centre of the panel.



### Step 8

Line up the holes in the panel with the holes in the base and thread 2 screws through.



### Step 9

Tighten in place with a 5mm allen key.

## Exhibit Arch - Assembling the Overhead Panel



### Step 1

To create the overhead panel, take the first cross bar and attach both the corner connectors by sliding into the frame and stopping once the push pin clicks into place.

### Step 2

Insert an upright section onto the left & right connector with the end labelled 'A'. Push the uprights down until the push pin clicks through the hole in the upright.



### Step 3

Select the bracing bar and slot into the accessory fitting slots on both uprights, at the same level.

### Step 4

Once both ends are in the accessory fitting slots, turn the bracing bar towards you to lock in place.

**Repeat steps 1-4 with the remaining cross bar, uprights and bracing bar.**

**Once completed, you'll have x2 half panels.**



### Step 5

You'll be left with 2 straight connectors. Take 1 half of the frame and push the connector until the push pin clicks through the hole in the upright frame section.



### Step 6

Connect the 2 half panels sections together using the spring pin connectors. We advise completing this step with the panels on their side due to the height.



### Step 7

Place the straight connector over the centre join, securing into place using the provided screws and a 5mm Allen key.



**Repeat this process on both sides.**

## Connecting & Assembling the Arch Sections



### Step 1

Connect the arch bracket (small L plate brackets) to the overhead arch panel using the provided screens and the 5mm Allen key.



### Step 2

Repeat this on both sides and ends of the overhead panel. Position the double sided end panel at a 90 degree angle to the overhead arch panel.



### Step 3

Secure into place at the top and bottom of the cross bar. Pushing the screw in through the underside of the cross bar and tightening with a 5mm Allen key.



### Step 4

Turn the arch until the end panel is upright and the overhead panel connectors are inline with the panel you'll be connecting too.

**When turning the arch to the upright position, we recommend 2 people for this step. One positioned at either end of the arch.**

**Make sure to keep the end panel at the 90 degree angle.**



### Step 5

Connect the arch bracket connectors that are attached to the overhead panel to the chosen stand panel. Please follow step 2 & 3 for attaching.

## Exhibit Exhibition Arch - Attaching Panels



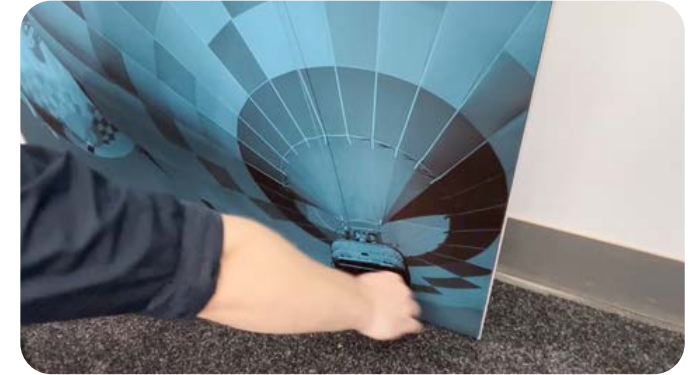
### Step 1

Take the panels out of the box and keep in the rolled form. Start at the top of the panel, lining up the corner of the graphic with the corner of the frame.



### Step 2

Unroll the panel as you connect the pre-fitted hook and loop tape together down the length of the panel.



### Step 3

Press down on all 4 sides to ensure the panels are securely fitted.



### Step 4

For the overhead panel, lay the arch on it's side and connect the loop tape on the reverse of the panel to the hook tape on the frame.



**Press lightly along the edges to ensure the hook and loop have attached securely.**

## Exhibit Exhibition Arch - Attaching Lights



### Step 1

Attach the downlight holders by clipping into place in the indicated areas where the pre-cut holes are. Complete this step whilst the arch is in the side position.



### Step 2

Once the arch is in the upright position, the lights can be added. Feed the end of the cable through the holes and bracket until you get to the back of the light with the clips.



### Step 3

Fold the clips upwards so it's possible to fit the clips then the light through the hole in the panel and bracket.



**The clip will spring back once fitted through the designated hole, holding the light in place.**

